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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/698,915	10/31/2003	Guoxiang Zhou	27371-1	2983
75	90 03/13/2006		EXAM	INER
Mr. Michael Roman			BONK, TERESA	
Suite 800 885 West Georg	gia Street		ART UNIT	PAPER NUMBER
Vancouver, BC V6C 3H1			3725	
CANADA			DATE MAILED: 03/13/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)			
	10/698,915	ZHOU, GUOXIANG			
Office Action Summary	Examiner	Art Unit			
	Teresa M. Bonk	3725			
The MAILING DATE of this comm	nunication appears on the cover sheet w	ith the correspondence address			
 Failure to reply within the set or extended period for re 	E MAILING DATE OF THIS COMMUNIC ions of 37 CFR 1.136(a). In no event, however, may a rommunication. In statutory period will apply and will expire SIX (6) MON eply will, by statute, cause the application to become Al ths after the mailing date of this communication, even if	CATION. reply be timely filed NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s)	filed on				
2a) ☐ This action is FINAL .	2b)⊠ This action is non-final.				
3) Since this application is in conditi	on for allowance except for formal mate	ters, prosecution as to the merits is			
closed in accordance with the pra	actice under <i>Ex parte Quayle</i> , 1935 C.D). 11, 453 O.G. 213.			
Disposition of Claims					
4)⊠ Claim(s) <u>1-56</u> is/are pending in th	e application.				
4a) Of the above claim(s) 43-56 is	s/are withdrawn from consideration.				
5) Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>1-42</u> is/are rejected.					
7) Claim(s) is/are objected to	Claim(s) is/are objected to.				
8) Claim(s) are subject to res	triction and/or election requirement.				
Application Papers					
9)☐ The specification is objected to by	the Examiner.				
10)⊠ The drawing(s) filed on <u>31 Octobe</u>	$\frac{1}{2}$ $\frac{1}$	objected to by the Examiner.			
	bjection to the drawing(s) be held in abeyar				
Replacement drawing sheet(s) include	ling the correction is required if the drawing	y(s) is objected to. See 37 CFR 1.121(d).			
11)☐ The oath or declaration is objected	d to by the Examiner. Note the attached	d Office Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a cla a) All b) Some * c) None of	• • •	§ 119(a)-(d) or (f).			
 Certified copies of the prior 	ity documents have been received.				
	ity documents have been received in A				
·	es of the priority documents have been	received in this National Stage			
• •	ational Bureau (PCT Rule 17.2(a)).				
* See the attached detailed Office ac	ction for a list of the certified copies not	received.			

1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date _

4) Interview Summary (PTO-413)
Paper No(s)/Mail Date
5) Notice of Informal Patent Application (PTO-152)
6) Other:

Attachment(s)

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DETAILED ACTION

Claim Objections

1. Claims 23-42 are objected to under 37 CFR 1.75(c) as being in improper form because a multiple dependent claim cannot depend from any other multiple dependent claims. See MPEP § 608.01(n). Accordingly, the claims have not been further treated on the merits.

Regarding claim 1, examiner suggests an addition of the word "of" on the third line of the claim, "reinforcing a portion of the tube," to improve ease of readability.

Claim Rejections - 35 USC § 112

2. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 22-42 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. An apparatus claim cannot depend from a method claim because the scope of the claim cannot be determined.

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Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the

basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-6 and 9-12 and 22-42 are rejected under 35 U.S.C. 102(b) as being anticipated

by Kawamura et al. (US Patent 5,555,762). Kawamura et al. discloses a method of bending a

metal tube having a desired curvature and a cross-section that is circular, polygonal, or

quadrilateral (Column 1, lines 9-10). The method includes having a step that reinforces a portion

of the tube with a core (filling material S) that allows the portion to bend, but resists buckling of

the tube walls and bending the reinforced portion of the tube. The method also includes inserting

into the tube a longitudinally bendable core (S) that resists transverse compression, whereby the

core redistributes transverse forces applied to the portion. The method includes reinforcing a

portion of the tube with a core includes filling the portion with granules/sand (Column 1, lines

18-25) and/or liquid (fatty acid). The method includes sealing (steel plate P3) at least one end of

the portion to discourage the core from coming out of the portion (Column 4, lines 22-23).

Further comprising removing the core after bending the reinforced portion of the tube. (Column

4, lines 12-13)

Kawamura et al. also discloses rolling the portion between a roller (roll mold 1) and fixed

structures (clamp mold 2 and pressure mold 4) that define between them a path have a desired

curvature.

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Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

- 1. Determining the scope and contents of the prior art.
- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- Claims 7-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawamura et al. in view of Berto et al. (US Patent 3,343,250). Kawamura et al. discloses the invention substantially except for inserting a sprung mechanism/coil spring into the portion of the tube.

 Berto et al. discloses a tube bending method having a step for inserting a sprung mechanism/coil spring (spring support, Column 1, line 25) into the portion of the tube. Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made to use Berto et al.'s suggestion of a spring mechanism in Kawamura et al's invention in order "to prevent crushing or deformation of the tubular material during the bending operation," (Column 1, lines 23-28).
- 6. Claims 13-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawamura et al. in view of Ooyauchi et al. (US Patent 6,883,552). Kawamura et al. discloses the invention

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substantially except a specific material and material thickness for the tube. Ooyauchi et al. discloses a stainless steel tube having a thickness of 0.1 mm (Column 8, lines 31-32). Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made to use Ooyauchi's tube material in order to achieve a desired product (Column 1, lines 13-17).

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7. Claims 17-21 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawamura et al. in view of Spath (US Patent 6,189,354). Kawamura et al. discloses the invention substantially except for having a plurality of rollers to assist in the bending operation. Spath discloses a method for deforming a tube having rollers (13, 27-29) that define between them a path having a desired curvature including feeding the portion through a channel that is substantially congruent with the outside perimeter of the portion (Also see the figures).

Therefore it would have been obvious to have use Spath's rollers to define the path of Kawamura in order "to prevent bulges and nicks of the section to be bent (and)... to achieve a required shape" (Column 1, lines 9-22).

Regarding 19-21, the tube is located in channels between the ends of rollers (13, 27-29) and it is squared as it is bent.

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Conclusion

8. The prior art made of record and not relied upon is considered pertinent to applicant's

disclosure and further show the state of the art.

US Patent 5,823,031; US Patent 5,226,476; US Patent 3,756,053;

US Patent 6,810,705; US Patent 3,229,489

9. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Teresa M. Bonk whose telephone number is (571) 272-1901.

The examiner can normally be reached on M-F 7:30AM - 5PM with alternating Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Derris Banks can be reached on (571) 272-4419. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-9900.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Teresa M. Bonk Examiner

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DERRIS H. BANKS SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 3700